

includes a ball check valve 82 near the top of the chamber and a sample outlet tube 93 from the sample chamber base 78. Chamber 39 has a clear cylindrical wall 71 as described in FIG. 4. Sample outlet tube 93 has an extension 171 leading from the down-stream side of sample control valve 96 to the inlet for the single storage container 166.

A transient flow characteristic occurs when some substance is added to the fluid flow suddenly to produce a high transient concentration of the substance which would be diluted by pooling samples in a single container. A degradable flow characteristic occurs when a substance is added continuously or suddenly and the substance is of a character such that its presence in the fluid flow is limited in time. Volatile substances or substances which precipitate or otherwise escape from the samples will produce degradable characteristics. Transient flow characteristics may be detected by the embodiments of FIGS. 4 or 13, whereas degradable characteristics may be detected reliably only by the embodiment of FIG. 13.

Thus the operation of the embodiment shown in FIGS. 12 and 13 involves sampling for detecting transient or degradable flow characteristics. Hyper-acidity, high base concentrations, chemical contaminants, or present measurements of volatile contaminants may be made. As many probes 167 as are necessary to monitor all of the flow characteristics of this nature are mounted in the chamber 39 for contact with the flow sample as it is drawn into sample chamber 39. Dwell time of the sample in chamber 39 may be extended by adjustment at fill and measure timer 59 as necessary for measurement of the transient or degradable flow characteristics. The sampling sequence is initiated in the same manner as described for the embodiment of FIG. 3. An input is provided based on time, flow or a manually initiated input signal for beginning the sampling sequence by energizing power switch 54. Compressor 86 is turned on and two-cycle timer is initiated. As described above, sample chamber 39 is first purged for fifteen seconds followed by a 30-second maximum fill period. When the sample in chamber 39 contacts fill level probe 76 the sequence progresses to purge the chamber 39 so that only a volume below the lower end of pipe 73 remains therein. Sample control valve 96 is then energized open to allow the sample volume to drain into storage container 166 through sample outlet tube 93 and extension 171. Positive pressure is introduced into chamber 39 for a 5-second period thereafter to assist sample drain and to provide a final range through pipe 73, tube 22, and intake 19. At the end of the 5-second final purge, the 2-cycle timer 57 is reset and the sampler is in condition for another sampling sequence to be initiated by the ensuing appropriate input signal as selected at either switch 53 or 52.

As the sample level rises in sample chamber 39 during the fill period, it immerses probe 167 which senses a predetermined characteristic in the flow sample and conducts an appropriate signal to sensor control circuit 168. Sensor circuit 168 conditions the sensed signal for presentation to recorder 169 which provides a permanent time base recording of the characteristic being monitored. A plurality of probes 167, sensor control circuits 168, and recorders 169 is envisioned for as many characteristics of the flow as may be desired for monitoring.

Referring to FIG. 14 an additional embodiment of the sample chamber 39 is shown. A level sensor 172 is

shown positioned so as to sense the level of the fluid inside chamber assembly 39, but which does not contact the fluid sample contained therein. A capacitance type device, for example, may serve as level sensor 172. Level sensor 172 may be adjusted in vertical position on rod 173 and secured in a particular vertical position by means such as knurled nut 174. FIG. 14 also shows a sample fill pipe 176 which extends from the top cover 74 of sample chamber 39 to a fixed position spaced from sample chamber base 78. An elongate slot 177 is formed in the portion of sample fill pipe 176 which extends into the interior of sample chamber assembly 39. A sleeve 178 is slidably fitted to the exterior of fill pipe 176 for vertical positioning thereon. A hole 179 is formed in sleeve 178 and is aligned with elongate slot 177. A set screw 181 is threadably engaged in a hole (not shown) passing through sleeve 178 for bearing against sample fill pipe 176 to fix sleeve 178 in a preselected vertical position thereon.

The sample chamber assembly 39 of FIG. 14 is designed to operate in the following fashion. Sleeve 178 is adjusted in vertical position on fill pipe 176 until hole 179 defines a predetermined sample volume between the levels of hole 179 and the sample chamber base 78 within cylinder 71. Sleeve 178 is fixed in the desired position by turning set screw 181 until it bears against fill pipe 176. When hole 179 is aligned with elongate slot 177 fluid purged from sample chamber 39 during the pressure phase after filling, will be forced out fill pipe 176 until the level falls to the preselected level of hole 179. Pressure will not bleed from the sample chamber through hole 179, slot 177, fill pipe 176 and tube 22. In this fashion a fluid sample is introduced into sample chamber 39 at the bottom thereof with a minimum of splashing and therefore a minimum of additional oxygen being dissolved into the sample influx. Such additional oxygen solution caused by splashing when the lower end of fill tube 176 is positioned at a considerable height above base 78, may lead to test analyses which are misleading in determining the nature of the sample drawn.

Level sensor 172 is shown exterior of the cylinder 71 so as to free it from contact with the fluid sample in chamber 39, whereby it will not be fouled by caustic samples or samples containing a high density of foreign matter. Level sensor 172 is adjusted vertically on rod 173 and fixed in the desired vertical position by knurled nut 174 just above the level of hole 179. Whenever hole 179 is adjusted in vertical position to provide a new sample volume in chamber 39, level sensor 172 is similarly adjusted to assume a vertical position a minimal distance above hole 179. This type of structure reduces the possibility of heavy sedimentary material settling out of the sample during influx of the sample, and consequent purging of the lighter constituents of the sample during the purge phase which brings the sample level down to the level of hole 179. Without the proximity of levels between level sensor 172 and hole 179 a disproportionate amount of heavy sedimentary material in the sample may remain after purging thus providing misleading results in an analysis of the drawn sample. It is to be emphasized that the lower end of sample fill pipe 176 is positioned at a fixed distance above base 78 which allows unimpeded sample influx and efflux, and which may be found empirically for a given fluid being sampled, and that level sensor 172 is to be positioned at a level only slightly above the level of hole 179. Any one of a number of means are envi-